



TBS ENGINEERING LTD
Hurricane Road, Gloucester Business Park,
Brockworth, Gloucester. GL3 4AQ

Job Description

Position: Mould Fitter / Mould Tester

Responsible to: Team leader Moulds & Tooling

Responsibilities:

The role is to ensure that Moulds, Pumps and tooling are built and tested to TBS standards and customer requirements.

Job Description:

- Fitting and assembly of Tooling, Moulds & pumps to engineering drawings.
- Using Hand tools to fit and assemble components.
- Using Pillar drills, deburring tools and grinding wheels where necessary.
- Drilling and tapping of components where necessary.
- Read and understand mechanical and electrical drawings.
- To liaise with team leader – moulds & tooling to test Moulds & Pumps
- Carry out test – pre checks both mechanical and electrical for Moulds & Pumps.
- Test and set COS moulds & pumps in accordance with test schedules.
- Complete mould/pumps test reports and liaise with DO for sample inspection
- Ensure all documentation is correctly updated, referenced and stored for easy reference.
- Maintain test rig, lead pot composition and levels, keep tools in a clean and tidy manner.
- Competence in the use of XRF Analyzer for material composition.
- Strive for cost reductions and improved efficiencies within the process.
- To identify opportunities for process, productivity and quality improvements by highlighting issues to management.
- To adhere to and always apply all workplace management and rules consistently.
- To actively participate in improvement projects as required.
- Develop effective relationships with all internal and external stakeholder, customers and suppliers to ensure best outcomes for TBS.
- Embrace the values of TBS Engineering & Berkshire Hathaway and live these by example, consistent with corporate policies/procedures and legal obligations, both in the UK and overseas.
- Ensure that all Company policies and procedures are adhered to within operations area including Berkshire Hathaway's ethical policies.

You may also be required to undertake additional tasks or duties from time to time and which are reasonably within your capabilities.

Person Specification:

- Ability to understand and interpret technical drawings, geometric tolerancing and specs.
- Understanding of manufacturing processes.
- Ability to react positively and calmly with sudden and unexpected changes in demand.
- Capable of working accurately, calmly and effectively under pressure and to tight deadlines
- Good organisational and communication skills.
- Good interpersonal skills, with experience of building professional relationships at all levels across the business.